2017 NBIC Reorganization





National Board Inspection Code

Now arranged into 4 parts



Introduction of NBIC Part 4: Pressure Relief Devices

Treats Pressure Relief Devices and Overpressure Protection as a unified subject



- 1. First section is implementation of the new construction standard: Installation
- 2. Sub-section for each type of Pressure Retaining Item (PRI)
 - 1. Boilers
 - 2. Heating boilers
 - 3. Potable hot water
 - 4. Pressure vessels
 - 5. Piping systems

Inspectors Goal



Is proper overpressure protection device present?

Is the device installed correctly?

Improper installation can affect device capacity and operation.

This section closely mirrors ASME Code.



Once a PRI is in service it must be inspected.

Second section of Part 4 is for in-service inspection.

Outlines inspection process, including device operation.

Deficiencies found often lead to...



Pressure Relief Valve Repair – third section of the standard

Includes repair as regulated through the National Board VR program

(Administrative rules for VR in NB-514)

New Part 4 – Reorganization Goal



- Technology Neutral
- New terminology use throughout
- Total review and cleanup



New pressure relief topics being studied:

- Low pressure device repair
- Pin device repair
- Overpressure protection by system design (Ref. UG-140)
- Thermal Fluid Heater protection



Part 1 (Installation) and Part 2 (In-service inspection) retains previous organization and content so Pressure Relief Devices can be looked at in context



Primary users of part 4 will probably be:

- VR Certificate holders (including those regulated by Jurisdictions)
- Owner/user organizations
- Suppliers of new pressure relief devices



Goal: Treat pressure relief information as one organized subject in one location